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Introduction This workshop manual has been designed to provide assistance in the service and overhaul of Perkins Phaser and 1000 Series engines. Most of the general information which is included in the relevant User's Handbook (sections 1 to 9) has not been repeated in this workshop manual and the two publications should be used together.

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General information Introduction This Workshop Manual has been written to provide assistance in the service and overhaul of Perkins New 1000 Series engines. For overhaul procedures the assumption is made that the engine is removed from the application. The engine conforms with USA (EPA/CARB) stage 1 and EEC stage 1 emissions legislation for agricultural and industrial applications.

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